



Dart Aerospace Ltd.
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D3183-9

Job Sheet 205470



Part No: D3183-9

Job Qty: 100 pcs *104 pcs Ink*

Part Name: Cap



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/10/20

Job Tracking No:

Due Date: 2/3/20

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV C1 IPP A 06.05.03 New issue KJ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	100 pcs	2/3/20	2/3/20	0.05	5.27	Hardinge - 1		RM 20-01-15
120	QC 8	100 pcs	2/3/20	2/3/20	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
130	Packaging 3-1 - Stock - B4B	100 pcs	2/3/20	2/3/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		



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Container No: S247535



Part: D3183-9

Job No: 205470

Serial No/Batch: S247535

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/15/20

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	DAS
				Packaging 3 - 23 - B4B	84
				Packaging 3 - 24 - B4B	9-89
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
140 QC 21 - SA	100 pcs	2/3/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21
				Broussard	9-88

STO20

JAN 15 2020

Part Op 100 - (Hardinge) Turn D3183-9 Cap as per Folio FA388
 Descriptions: 120 - (QC8- Inspect parts - second check)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR1.000	Delrin Round Bar 1" Color: Black	3.3300 ft (.0333 ea)	100-Hardinge - 1	S242803

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Hardinge - 1	MDELINR1.000	3	27	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cap	0.830inches $\pm$ 0.005	0.835 0.825	0.830	
2	Cap	0.720inches $\pm$ 0.002	0.722 0.718	0.721	
3	Cap	0.747inches $\pm$ 0.001	0.748 0.746	0.747	
4	Cap	0.010inches $\pm$ 0.010	0.020 0.000	0.010	
5	Cap	0.0311inches $\pm$ 0.0100	0.0411 0.0211	0.031	
6	Cap	0.199inches $\pm$ 0.001	0.200 0.198	0.198	
7	Cap	0.276inches $\pm$ 0.010	0.286 0.266	0.271	
8	Cap	0.039inches $\pm$ 0.010	0.049 0.029	0.039	

Plex 1/10/20 3:14 PM Dart.Renwick.Jennifer